



INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

<p>(51) International Patent Classification ⁶ : A61C 3/025, 17/06</p>	<p>A1</p>	<p>(11) International Publication Number: WO 99/20197 (43) International Publication Date: 29 April 1999 (29.04.99)</p>
<p>(21) International Application Number: PCT/US98/15746 (22) International Filing Date: 30 July 1998 (30.07.98) (30) Priority Data: 08/953,079 17 October 1997 (17.10.97) US (71) Applicant: MIDWEST DENTAL PRODUCTS CORPORATION [US/US]; 901 West Oakton Street, Des Plaines, IL 60018 (US). (72) Inventors: BRASSIL, John, Michael; 2623 Bel Air Drive, Glenview, IL 60025 (US). CHANG, Shu, Kun; Apartment 212, 1245 Elmwood, Evanston, IL 60202 (US). QUINTANA, Reynaldo, Jose; Apartment 1, 1300 Hoover Street, Menlo Park, CA 94025 (US). BERRY, Stephen, D.; 13854 South Petodkey Drive, Plainfield, IL 60544 (US). AYZEN-SHTEYN, Mikhail; 791 Dunhill Drive, Buffalo Grove, IL 60089 (US). (74) Agents: HURA, Douglas, J. et al.; Dentsply International Inc., 570 West College Avenue, P.O. Box 872, York, PA 17404-0872 (US).</p>		<p>(81) Designated States: BR, CA, JP, European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE). Published <i>With international search report.</i></p>
<p>(54) Title: EVACUATION APPARATUS FOR USE DURING DENTAL ABRASION PROCEDURES</p> <p>(57) Abstract</p> <p>Evacuation apparatus for collecting particulates generated during dental procedures and, in particular, air abrasion procedures. The evacuation apparatus has a vacuum pump for creating a suction flow and a filter located upstream of the pump. The evacuation apparatus incorporates a cyclone separator upstream of the filter which removes abrasive, tooth, and other material from the suction flow, thereby increasing filter life and allowing the apparatus to function at full suction flow for longer periods of time. The apparatus can be used with an evacuation hand piece which provides both intra- and extra-oral evacuation to reduce the mess generated during air abrasion dental procedures. The mess is further reduced when the evacuation system is used with an abrasion system having a continuous purge feature. The continuous purge eliminates residual abrasive material in the hose and abrasive hand piece, thereby avoiding the discharge of puffs of abrasive material.</p> <div data-bbox="256 1612 787 1684" style="text-align: center;"> <p>BEST AVAILABLE COPY</p> </div> <div data-bbox="863 1054 1383 1801"> </div>		

FOR THE PURPOSES OF INFORMATION ONLY

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AL	Albania	ES	Spain	LS	Lesotho	SI	Slovenia
AM	Armenia	FI	Finland	LT	Lithuania	SK	Slovakia
AT	Austria	FR	France	LU	Luxembourg	SN	Senegal
AU	Australia	GA	Gabon	LV	Latvia	SZ	Swaziland
AZ	Azerbaijan	GB	United Kingdom	MC	Monaco	TD	Chad
BA	Bosnia and Herzegovina	GE	Georgia	MD	Republic of Moldova	TG	Togo
BB	Barbados	GH	Ghana	MG	Madagascar	TJ	Tajikistan
BE	Belgium	GN	Guinea	MK	The former Yugoslav Republic of Macedonia	TM	Turkmenistan
BF	Burkina Faso	GR	Greece			TR	Turkey
BG	Bulgaria	HU	Hungary	ML	Mali	TT	Trinidad and Tobago
BJ	Benin	IE	Ireland	MN	Mongolia	UA	Ukraine
BR	Brazil	IL	Israel	MR	Mauritania	UG	Uganda
BY	Belarus	IS	Iceland	MW	Malawi	US	United States of America
CA	Canada	IT	Italy	MX	Mexico	UZ	Uzbekistan
CF	Central African Republic	JP	Japan	NE	Niger	VN	Viet Nam
CG	Congo	KE	Kenya	NL	Netherlands	YU	Yugoslavia
CH	Switzerland	KG	Kyrgyzstan	NO	Norway	ZW	Zimbabwe
CI	Côte d'Ivoire	KP	Democratic People's Republic of Korea	NZ	New Zealand		
CM	Cameroon			PL	Poland		
CN	China	KR	Republic of Korea	PT	Portugal		
CU	Cuba	KZ	Kazakhstan	RO	Romania		
CZ	Czech Republic	LC	Saint Lucia	RU	Russian Federation		
DE	Germany	LI	Liechtenstein	SD	Sudan		
DK	Denmark	LK	Sri Lanka	SE	Sweden		
EE	Estonia	LR	Liberia	SG	Singapore		

**EVACUATION APPARATUS FOR USE DURING
DENTAL ABRASION PROCEDURES**

Field Of The Invention

5 The present invention generally relates tools used
in dentistry, and more particularly relates to apparatus
for evacuating abrasive particles and other debris
during dental procedures.

Background Of The Invention

10 Air abrasion systems are generally known for
abrading tooth and related structures during dental
procedures. Air abrasion systems are used as an
alternative to rotary drills and use a process similar
to sand-blasting to remove tooth material. Air abrasion
15 systems use a pressurized gas to propel abrasive
material at an elevated velocity so that the abrasive
material strikes and cuts the tooth. In this manner,
the air abrasive system reduces the tooth by cutting,
excavating, or etching the enamel and dentin layers.
20 Associated tooth structures, such as fillings, crowns,
caps, and composites, are also removed during air
abrasion procedures. Evacuation systems are typically
used to collect the debris created during abrasion
procedures. These systems often encounter blood,
25 saliva, and water, and therefore must handle liquid and
biological materials in addition to the solid debris.

Conventional evacuation apparatus does not
adequately filter liquid materials and therefore does
not provide for intra-oral evacuation. Evacuation
30 systems are most beneficial when they not only evacuate
the area surrounding the mouth but also perform intra-
oral evacuation to clear materials from inside the
mouth. Conventional apparatus typically use only a
filter to remove debris from the suction flow. These
35 filters, however, do not effectively remove liquids from

the suction flow and therefore are not useful for intra-oral applications.

Conventional evacuation apparatus further fails to filter fine particles from the suction flow and limits the amount of suction flow through the system. Previous evacuation systems simply place a filter upstream of evacuation means for collecting debris. It will be appreciated that the filter must be placed in the suction flow so that as the filter removes debris, it restricts suction flow. Accordingly, the filters are typically selected to have relatively large pores so that the filter lasts longer before clogging and choking off the suction flow. The larger pores, however, do not collect fine particles which are passed through the filter and discharged to atmosphere. Conventional evacuation systems therefore not only create a mess, but present a potential health risk when the particles are biological material from a patient.

Another problem with conventional evacuation apparatus is that it is overly bulky and burdensome to use. Conventional evacuation apparatus typically use an oversized filter having a larger filter area which is more slowly clogged, thereby attempting to maintain adequate suction flow through the apparatus. The oversized filter, however, takes up additional space and therefore is overly bulky. Furthermore, the filter of conventional apparatus quickly clogs with debris, thereby requiring frequent replacement.

A significant problem with the use of conventional air abrasion systems is the mess created during dental procedures. Much of the powder delivered by the system accumulates in the patients mouth. While the abrasive material is not medically harmful to the patient, excessive build-up of material is uncomfortable. Furthermore, some of the abrasive material bounces or reflects out of the month to be deposited in the surrounding area, including the clothes of the patient,

office furniture, and dental tools.

Conventional air abrasion systems typically have a problem with residual abrasive material partially clogging in the abrasion system, thereby adding to the mess associated with abrasion procedures. When a blast of gas-abrasive mixture is delivered by the abrasive system, the mixture travels from the system through a hose and a hand piece. Upon completing a blast, residual abrasive material tends to remain in the hose and hand piece, thereby partially blocking passage through the system. When a subsequent blast of gas-abrasive mixture is sent from the abrasive system, it is resisted by the residual abrasive material which lowers the velocity of subsequent blast. As a result, the subsequent blast exits the hand piece at a velocity which may not be sufficient to reduce tooth structure. In addition, the lower velocity blast is more easily dispersed and therefore often results in a puff of abrasive material rather than a directed stream, which also collects in the area surrounding the patient rather than in the patient's mouth.

Summary Of The Invention

A general aim of the present invention is provide evacuation apparatus for collecting abrasive material during dental procedures having improved suction characteristics.

In that regard, it is an object of the present invention to provide evacuation apparatus which effectively performs intra-oral evacuation.

Further in that regard, it is an object of the present invention to provide evacuation apparatus which maximizes the period of operation at full suction flow.

A related object of the present invention is to provide evacuation apparatus which maximizes filter life.

It is also an object of the present invention to provide an air abrasive system with integral evacuation apparatus which minimizes the amount of mess created during dental procedures.

5 In that regard, a more detailed object of the present invention is to provide an air abrasion system which eliminates residual abrasive material and incorporates improved evacuation apparatus.

10 In light of the above, the present invention provides an improved evacuation system for collecting spent abrasive material which includes a cyclone separator located upstream of the filter for removing abrasive material and other debris from the suction air flow. The cyclone separator is sized to remove
15 particulates having a mass greater than air. The particulates are collected in a cup attached to the cyclone separator which is easily removed, emptied, and replaced. Any remaining particulates are collected by the filter before the suction flow reaches the pump.
20 The cyclone separator allows full suction flow regardless how full the cup is and increases the effective life of the filter. The cyclone separator effectively removes liquids in addition to the solid debris. As a result, a filter having smaller pores may
25 be used so that the apparatus collects fine particles.

The present invention also provides an air abrasion system with continuous purge feature for eliminating residual abrasive material in the hose and hand piece which, in combination with the improved evacuation
30 apparatus, reduces the amount of mess generated by the air abrasion system during dental procedures. The air abrasion system advantageously incorporates a purge feature which continuously delivers pressurized gas through the hose and hand piece to eliminate any
35 residual abrasive material. As a result, the air abrasion system does not deliver puffs of abrasive material but instead delivers focused streams. The

10 Brief Description Of The Drawings

While the invention is susceptible of various modifications and alternative constructions, certain illustrative embodiments thereof have been shown in the drawings and will be described below in detail. It should be understood, however, that there is no intention to limit the invention to the specific forms disclosed, but on the contrary, the intention is to cover all modifications, alternative constructions, and equivalents falling within the spirit and scope of the invention as defined by the appended claims.

Detailed Description Of The Preferred Embodiments

Referring now to the drawings, FIG. 1 shows the components of evacuation apparatus 10 in accordance with the present invention in partially schematic form. The evacuation apparatus 10 is attached to a hose 12 leading to an evacuation hand piece 14. The hand piece 14 is positioned near the mouth of the patient so that abrasive material and other debris is pulled by a suction flow through the hand piece and hose to be collected by the evacuation apparatus.

Referring to FIG. 1 in greater detail, it will be seen that the evacuation apparatus includes a vacuum pump 16 for creating a suction flow through the evacuation apparatus, indicated by arrows 18. Located upstream of the suction flow from the vacuum pump is a filter 20. The filter 20 removes abrasive material and other debris from the suction flow 18 so that the vacuum pump 16 is not damaged by these particulates and allows particulate-free discharge to atmosphere. In the preferred embodiment, the filter 20 is a high efficiency particulate air (or HEPA) filter.

In accordance with certain aspects of the present invention, the evacuation apparatus 10 incorporates a cyclone separator 22 located upstream of the filter 20 for removing particulates from the suction flow 18. As best shown in FIG. 5, the cyclone separator 22 has an inlet port 24 connected to the hose 12 which leads to the evacuation hand piece 14. An outlet port 26 of the cyclone separator 22 is fluidly connected to the filter 20. A cup 28 is connected to the bottom of the cyclone separator 22. The cyclone separator has a generally conical shape which is sized to remove those particulates from the suction air which have a mass greater than air.

In operation, the suction flow 18 enters the cyclone separator 22 through the inlet port 24 and exits

through the outlet port 26. The suction flow is introduced into the cyclone separator 22 on a tangent so that the conical side wall of the separator forces the flow into a circular motion (FIG. 5). The greater mass of the particulates carried by the suction air increases the centrifugal force acting on the particulates. The increased centrifugal force is directed toward the side wall of the cyclone separator 22 and therefore tends to push the particulates towards the side wall rather than allowing them to exit through the outlet port 26 located near the top center of the separator. As a result, air is allowed to exit the separator while the heavier particulates are not. The particulates continue to travel in the circular motion in contact with the side wall so that friction reduces the velocity of the particulates until they drop down into the cup 28, which is located outside of the suction flow. It will be appreciated that the particulates typically encountered during dental procedures, such as abrasive material, tooth and associated structures, saliva, and water, generally have a mass greater than air and therefore will be removed from the suction flow 18 by the cyclone separator 22. The cyclone separator removes from the suction flow at least 90 and preferably at least 97% of the particulates having a mass greater than air. Any particulates not removed by the cyclone separator are collected by the filter 20. It will therefore be appreciated that the cyclone separator 22 and the filter 20 form a two-stage filter means for removing debris from the suction air flow.

The cup 28 is releasably attached to the bottom of the cyclone separator 22 by connection means. The connection means preferably take the form of mating threads on the separator 22 and cup 28, however other connection means may be used in accordance with the present invention. Particulates which collect in the cup 28 are disposed of by removing the cup from the

cyclone separator 22, emptying the cup, and reattaching the cup to the cyclone separator. The evacuation system 10 of the present invention therefore has significantly lower maintenance requirements than conventional systems.

The use of the cyclone separator 22 advantageously allows the evacuation apparatus 10 to operate at substantially full suction flow for increased periods of use. The cyclone separator 22 performs a majority of particulate removal from the suction flow 18. As a result, the filter 20 does not clog as quickly and therefore does not restrict the suction flow through the evacuation apparatus 10. Furthermore, suction flow through the evacuation apparatus is not restricted by the cyclone separator 22, even when the cup 28 is full.

The reduced clogging created by the cyclone separator allows the filter to have a smaller physical size and extends the life of the filter 20 since a majority of particulates are removed by the cyclone separator 22.

The cyclone separator 22 further allows the evacuation apparatus to perform intra-oral evacuation. Intra-oral evacuation removes debris from inside the mouth and therefore liquids such as blood, saliva, and water are encountered. The cyclone separator 22 adequately removes liquids, thereby preventing them from reaching, and passing through, the filter.

The cyclone separator 22 also allows the apparatus to collect finer particles from the suction air flow. Because the cyclone separator 22 removes larger debris, the filter 20 does not become clogged. As a result, the filter 20 may have smaller pores to remove fine particles and biological materials which may not separate at the cyclone 22 and would otherwise pass through a filter having larger pores.

In the preferred embodiment, the evacuation hand piece 14 provides both intra- and extra-oral evacuation. The evacuation hand piece 14 is connected to the inlet

port 24 of the cyclone separator 22 by the hose 12 FIG. 1). The evacuation hand piece 14 generally comprises a body member 52 having connection and suction ends 54, 56 (FIG. 3). A central passage 58 extends through the body member 52 from the connection end 54 to the suction end 56 (FIG. 4). The connection end 54 is attached to the hose 12, while the suction end 56 has a suction flange 60 through which both intra- and extra-oral suction flow.

In greater detail, the suction flange 60 has a center orifice 62 for providing intra-oral evacuation. An intra-oral tube 64 is mounted through the center orifice 62 so that a base portion 66 is disposed inside the body member 52 while a tip portion 68 extends outside the body member for insertion into the mouth during dental procedures (FIG. 4). The end of the tip portion 68 has a suction opening 70 through which intra-oral suction flows.

The suction flange 60 also has at least one outer orifice 72 for providing extra-oral evacuation (FIG. 3).

The outer orifices 72 extend through the suction flange 60 between the center orifice 62 and a periphery 74 of the suction flange 60. In the illustrated embodiment, the outer orifices 72 are radially disposed about the center of the suction flange and are formed as arcuate slots. Extra-oral suction flows through the outer orifices 72 to the central passage 58 and, ultimately, to the evacuation apparatus 10.

The evacuation hand piece 14 preferably has a mask 76 for optimizing the extra-oral suction flow. The mask 76 is attached to the body member 52 near the suction end 60. The mask has a side wall 78 with an open end 80 through which the extra-oral suction flows. The open end 80 has a cross-sectional area greater than that of the body member 52. Accordingly, the mask increases the extra-oral suction area.

The evacuation apparatus 10 described above may be

used in combination with an air abrasion system 30 having a continuous purge feature in order to reduce the amount of mess generated during dental procedures. As best shown in FIG. 2, the air abrasion system 30 has a high pressure gas source 32 (FIG. 1) connected to a pair of dispensing chambers 34. The dispensing chambers 34 have reservoirs for holding abrasive material and have motors for advancing the abrasive material through a chamber outlet port 38. A mixing block 40 is provided having powder inlet ports 42 fluidly connected to the chamber outlet ports 38. The mixing block 40 also has a purge port 44 which is fluidly connected to the pressurize gas source 32. The purge port 44 and powder inlet ports 42 have associated therewith bores which extend through the mixing block 40 and converge to form a common outlet port 46. The common outlet port 46 is releaseably connected to a delivery hose 48 with attached abrasion hand piece 50. In operation, abrasive material from either of the dispensing chambers 34 is mixed with pressurized gas and propelled through the mixing block 40, delivery hose 48, and abrasion hand piece 50.

In accordance with certain aspects of the present invention, the air abrasion system 30 continuously delivers pressurized gas to the purge port 44 to remove any residual abrasive material from the mixing block 40, delivery hose 48, and abrasion hand piece 50. As noted above, residual abrasive material in these components restricts the velocity of subsequently delivered abrasive material by the system. By continuously feeding pressurized gas through the purge port 44, the mixing block, delivery hose, and abrasion hand piece are constantly purged of abrasive material. Accordingly, the present system avoids creating puffs of abrasive material, thereby decreasing the amount of mess generated during dental procedures. When combined with the evacuation apparatus 10 described above, the air

abrasion system 30 provides apparatus for minimizing the amount of stray abrasive material which is deposited in the area surrounding the patient's mouth.

From the foregoing, it will be apparent that the present invention brings to the art new and improved evacuation apparatus for collecting abrasive material and other debris during dental procedures. The evacuation apparatus includes a cyclone separator which collects a majority of the particulates generated during the procedure. The cyclone separator allows the apparatus to perform intra-oral suction and to use a filter having small pore sizes which remove finer particles. The life of the filter is also increased and the evacuation apparatus operates at full suction for a longer period of time. The evacuation apparatus is used with an air abrasion system having a continuous purge feature to reduce the amount of mess generated during a dental procedure. The continuous purge feature clears the mixing block, delivery hose, and abrasion hand piece of residual abrasive material, thereby eliminating puffs of abrasive material from being delivered by the system. As a result, less mess is generated by stray abrasive material and therefore the evacuation apparatus more efficiently collects abrasive material during the procedure.

What Is Claimed Is:

1. An evacuation system for creating a suction flow to evacuate debris during dental procedures, the evacuation system comprising:
 - a vacuum pump for creating a suction flow;
 - a two stage filter means for removing debris from the suction flow, the two stage filter means including a filter located upstream of the vacuum pump and a cyclone separator located upstream of the filter, wherein the cyclone separator removes at least 90% of the debris which is heavier than air from the suction flow, the filter thereby having smaller pores for removing lighter debris from the suction flow and a reduced physical size.
2. The evacuation system of claim 1 in which a cup is attached to a bottom of the cyclone separator removed from the suction flow, the cup collecting the debris separated by the cyclone separator.
3. The evacuation system of claim 1 further comprising an evacuation hand piece located upstream of and connected to the cyclone separator by a hose, the evacuation hand piece having a connection end for attachment to the hose and a suction end, a central passage extending through the attachment end to the suction end, the suction end providing both intra- and extra-oral evacuation means.
4. The evacuation system of claim 3 in which the extra-oral evacuation means includes an outer orifice extending through the suction end, and the intra-oral evacuation means includes an intra-oral tube extending through a center orifice in the suction end, the outer orifice and intra-oral tube leading to the central passage.

5. The evacuation system of claim 1 in which the filter is a HEPA filter.

6. An abrasion system for delivering a mixture of pressurized gas and abrasive powder for use in dental procedures, the air abrasion system adapted to be attached to a hose connected to an abrasive hand piece, the system comprising the combination of:

- a pressurized gas source;

- a dispensing chamber having a reservoir for holding a supply of abrasive powder, an inlet port adapted for fluid communication with the pressurized gas source, a powder outlet port, and motor means for advancing abrasive powder through the powder outlet port;

- a mixing block having a powder inlet port fluidly connected to the powder outlet port, and a purge port adapted for fluid connection for the pressurized gas source, the mixing block having a common outlet connection adapted for releasable attachment to the hose;

- a vacuum pump for creating a suction flow;

- a filter located upstream of the vacuum pump; and

- a cyclone separator located upstream of the filter, the cyclone separator being sized to remove particulates that are heavier than air from the suction flow;

wherein pressurized gas is supplied to the purge port for continuous flow through the mixing block, hose and hand piece.

7. The abrasion system of claim 6 in which a cup is attached to a bottom of the cyclone separator away from the suction flow, the cup collecting the particulates removed from the suction flow by the cyclone separator.

8. The abrasion system of claim 6 further

comprising an evacuation hand piece located upstream of and connected to the cyclone separator by a hose, the evacuation hand piece having a connection end for attachment to the hose and a suction end, a central passage extending through the attachment end to the suction end, the suction end providing both intra- and extra-oral evacuation means.

9. The abrasion system of claim 8 in which the extra-oral evacuation means includes an outer orifice extending through the suction end, and the intra-oral evacuation means includes an intra-oral tube extending through a center orifice in the suction end, the outer orifice and intra-oral tube leading to the central passage.

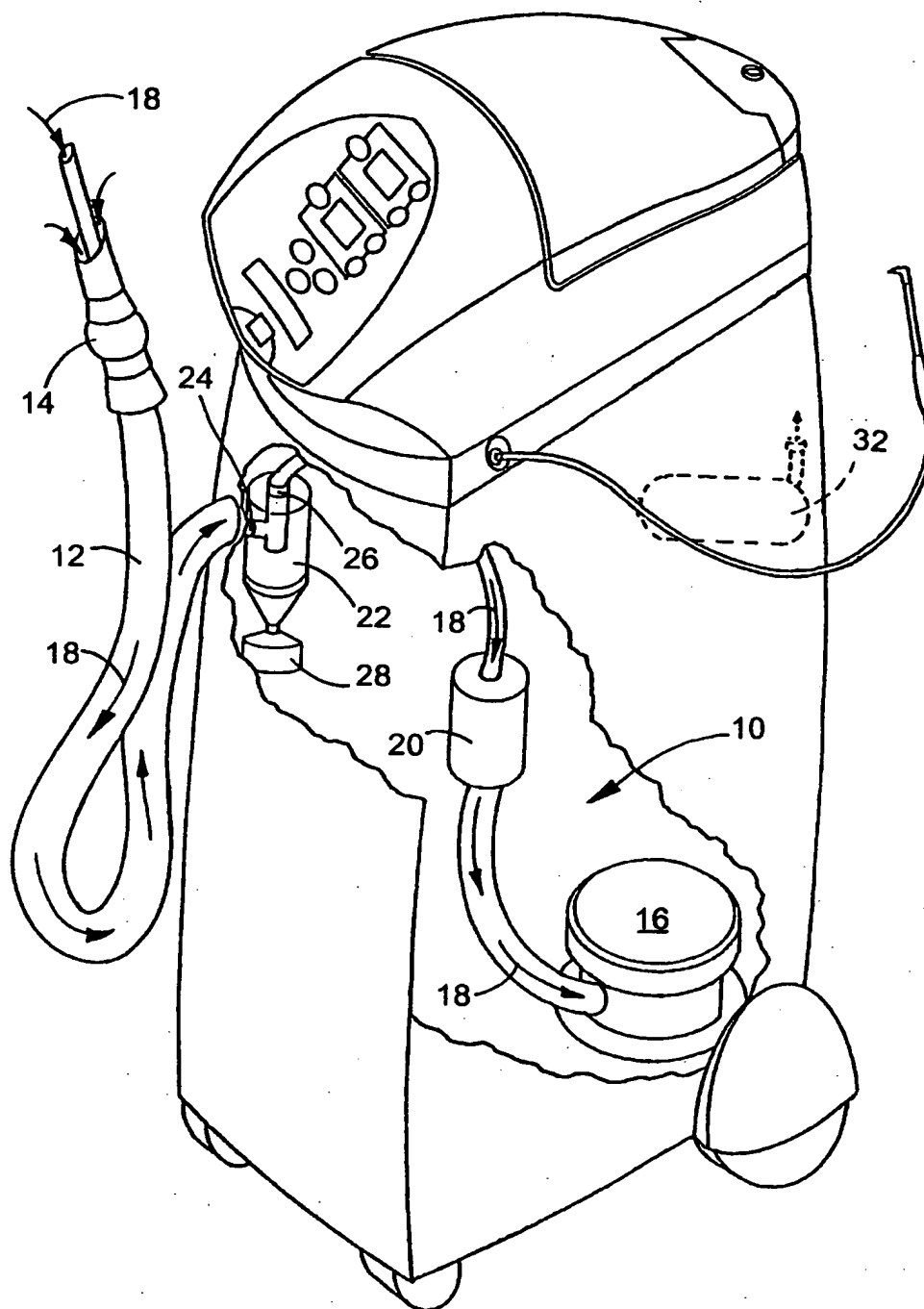
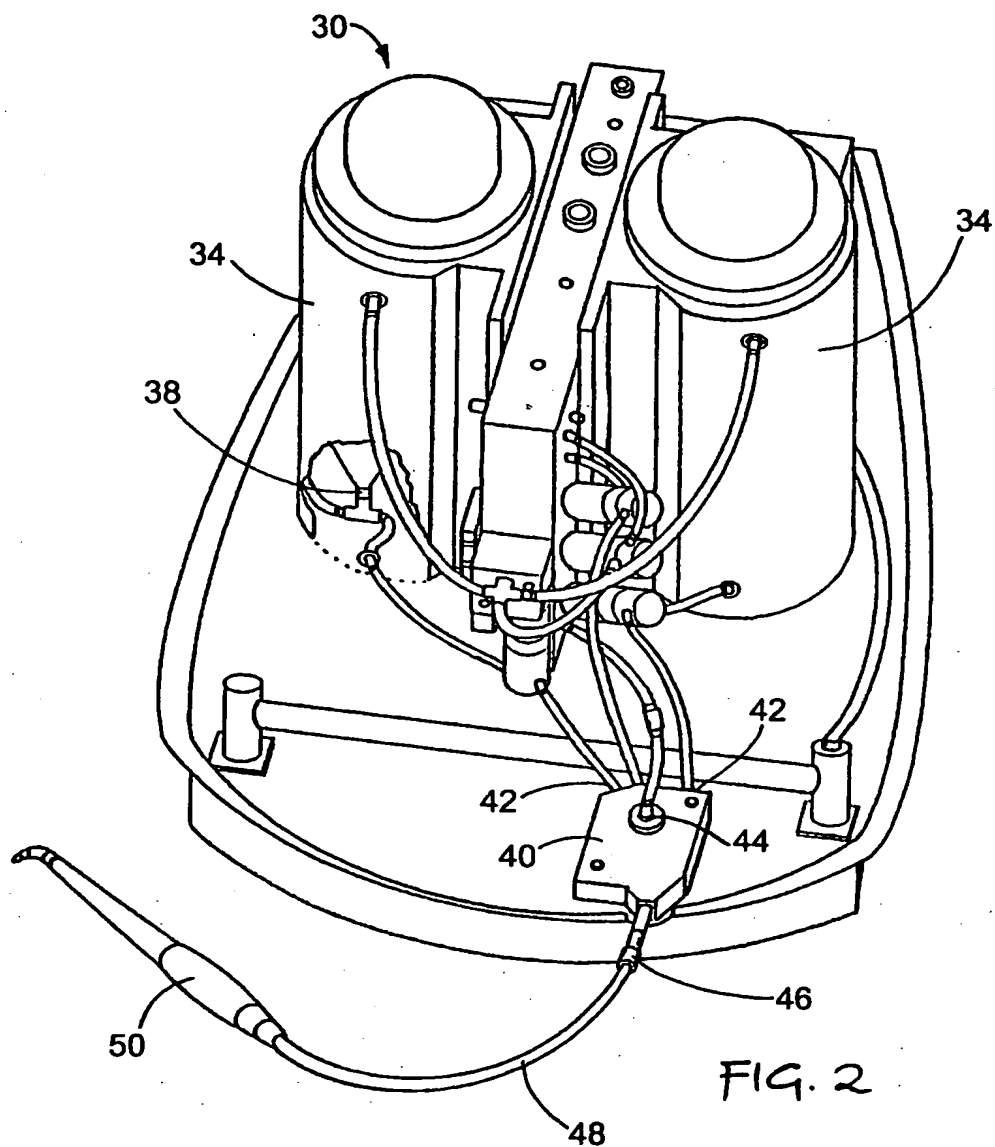
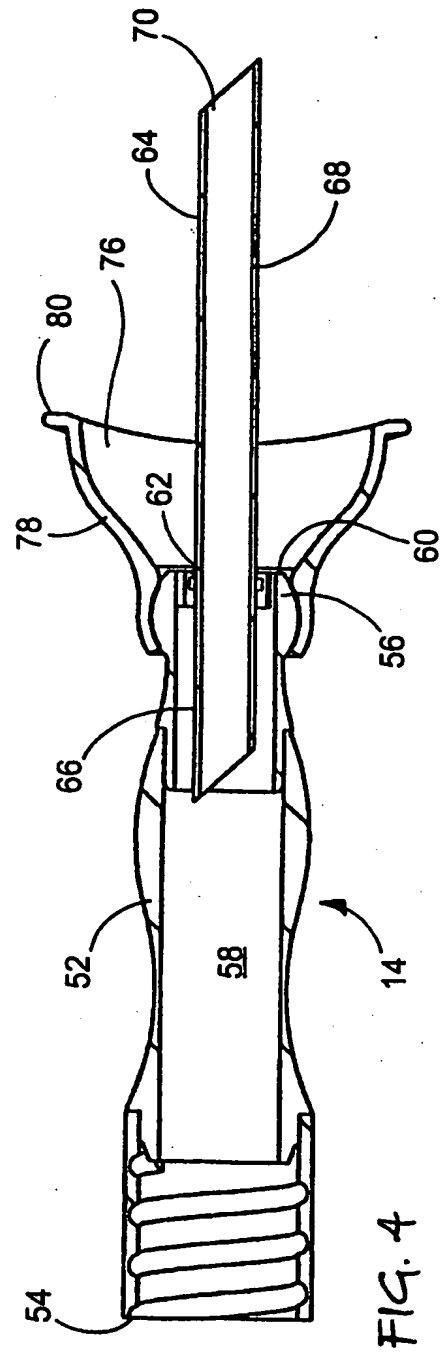
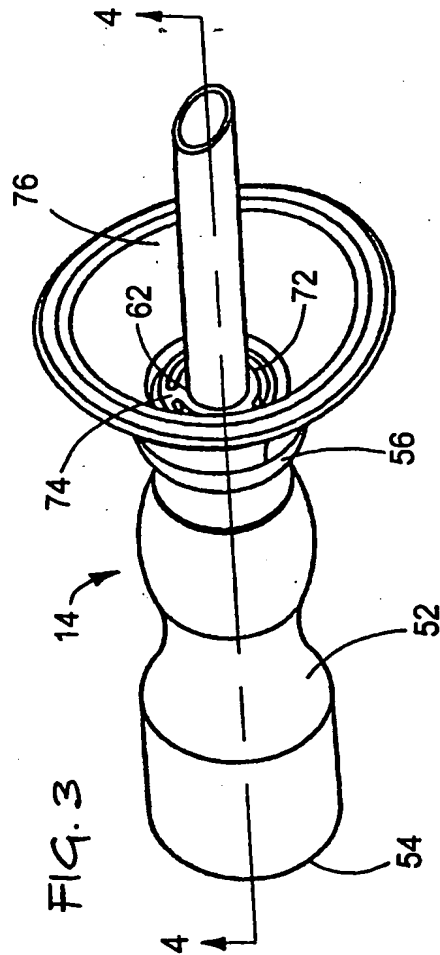
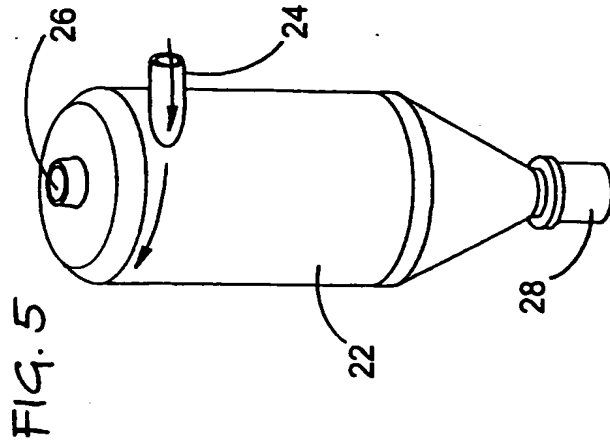


FIG. 1

SUBSTITUTE SHEET (RULE 26)



SUBSTITUTE SHEET (RULE 26)



INTERNATIONAL SEARCH REPORT

International Application No

PCT/US 98/15746

A. CLASSIFICATION OF SUBJECT MATTER

IPC 6 A61C3/025 A61C17/06

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 6 A61C

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A Y	EP 0 108 983 A (SIEMENS) 23 May 1984 see the whole document ---	1,2 6
A Y	EP 0 557 251 A (CATTANI) 25 August 1993 see the whole document ---	1-3 7
A Y	US 4 865 545 A (LA ROCCA) 12 September 1989 see the whole document ---	1,3,4 8,9
Y	WO 93 10718 A (AMERICAN DENTAL LASER) 10 June 1993 see the whole document -----	6-9

☐ Further documents are listed in the continuation of box C.☒ Patent family members are listed in annex.

* Special categories of cited documents:

"A" document defining the general state of the art which is not considered to be of particular relevance

"E" earlier document but published on or after the international filing date

"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)

"O" document referring to an oral disclosure, use, exhibition or other means

"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.

"&" document member of the same patent family

Date of the actual completion of the international search

4 November 1998

Date of mailing of the international search report

11/11/1998

Name and mailing address of the ISA

European Patent Office, P.B. 5818 Patentlaan 2
NL - 2280 HV Rijswijk
Tel. (+31-70) 340-2040, Tx. 31 651 epo nl,
Fax: (+31-70) 340-3016

Authorized officer

Vanrunxt, J

INTERNATIONAL SEARCH REPORT

Information on patent family members

Int'l Application No

PCT/US 98/15746

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
EP 108983 A	23-05-1984	DE 3242212 A	17-05-1984
		JP 1710711 C	11-11-1992
		JP 3075176 B	29-11-1991
		JP 59101144 A	11-06-1984
EP 557251 A	25-08-1993	IT 1259318 B	11-03-1996
		AT 146065 T	15-12-1996
		DE 69306433 D	23-01-1997
		DE 69306433 T	10-04-1997
		ES 2095624 T	16-02-1997
		US 5330641 A	19-07-1994
US 4865545 A	12-09-1989	NONE	
WO 9310718 A	10-06-1993	US 5334019 A	02-08-1994
		AU 680811 B	14-08-1997
		AU 3272693 A	28-06-1993
		CA 2125170 A	10-06-1993
		EP 0639957 A	01-03-1995
		JP 7509377 T	19-10-1995
		US 5752829 A	19-05-1998
		US 5759031 A	02-06-1998

**This Page is Inserted by IFW Indexing and Scanning
Operations and is not part of the Official Record**

BEST AVAILABLE IMAGES

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images include but are not limited to the items checked:

- ☒ **BLACK BORDERS**
- ☐ **IMAGE CUT OFF AT TOP, BOTTOM OR SIDES**
- ☐ **FADED TEXT OR DRAWING**
- ☒ **BLURRED OR ILLEGIBLE TEXT OR DRAWING**
- ☐ **SKEWED/SLANTED IMAGES**
- ☐ **COLOR OR BLACK AND WHITE PHOTOGRAPHS**
- ☐ **GRAY SCALE DOCUMENTS**
- ☐ **LINES OR MARKS ON ORIGINAL DOCUMENT**
- ☐ **REFERENCE(S) OR EXHIBIT(S) SUBMITTED ARE POOR QUALITY**
- ☐ **OTHER:** _____

IMAGES ARE BEST AVAILABLE COPY.

As rescanning these documents will not correct the image problems checked, please do not report these problems to the IFW Image Problem Mailbox.